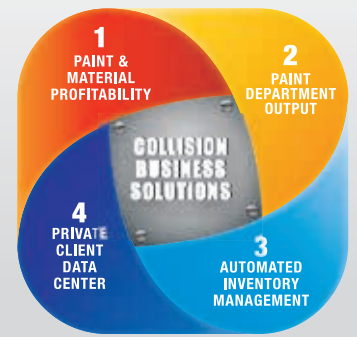


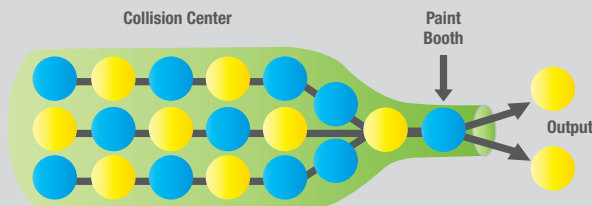
# 2 Paint Department Output



## MAXIMIZE THE OUTPUT OF YOUR PAINT DEPARTMENT

Increased Sales and Profits resulting from Less Wasted Time and Increased Daily Output

- Measurement of Vehicles per day, per booth and Booth Cycle Time
- Paint Department Process Audits by our Technical Consultants
- Technical Support to standardize Paint Department processes
- Eliminates bottlenecks, delays and re-dos



The Paint Booth is the Locomotive of the Production Train and the Narrowest Constraint  
It is premium floor space as every vehicle must pass through it



## IF YOU WANT TO MAXIMIZE DAILY OUTPUT (RO'S); YOU MUST REDUCE BOOTH CYCLE TIME

$$\text{BOOTH CYCLE TIME} = \frac{\text{MONTHLY BOOTH OPERATING HRS.}}{\text{MONTHLY RO'S PRODUCED}} = \frac{21 \text{ DAYS X } 9 \text{ HOURS PER DAY}}{82 \text{ RO'S}} = \text{2.3 Hours}$$

Benchmark = 1.8 Hours

- First Things First - Get Your House in Order
- The Three Offline Processes
  - > Repair Planning
  - > Color Mixing & Matching
  - > Parts Edging Process
- Five Online Processes

**WE ARE A DIFFERENT KIND OF DISTRIBUTOR:**  
*Our Focus is to help you maximize Daily Paint Dept. Output!*



**The NCS Brand Promise**  
"Reducing Your Cost of Doing Business"